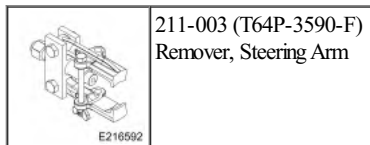


Idler Arm and Bracket

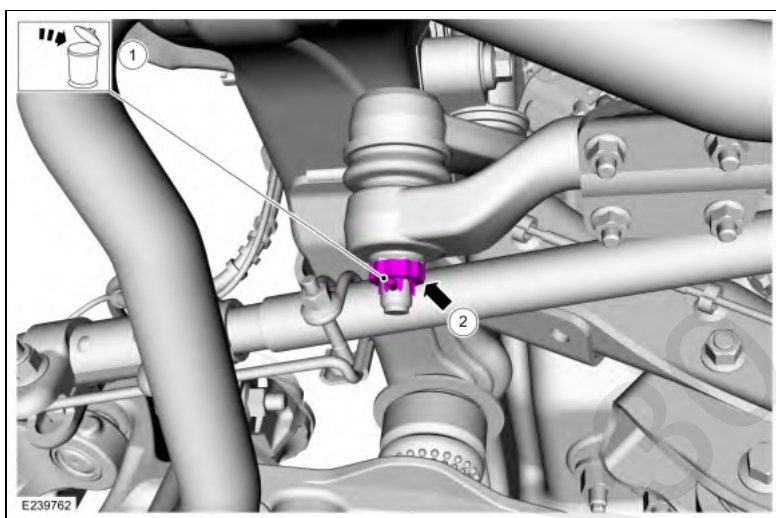
Special Tool(s) / General Equipment



Removal

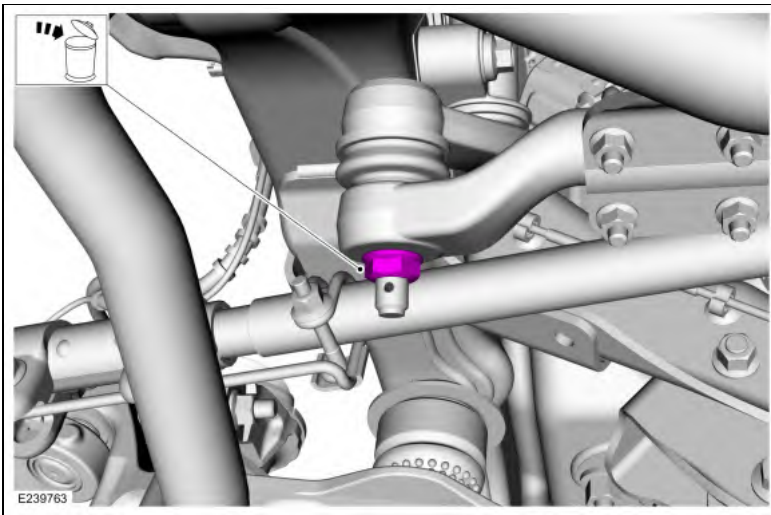
NOTE: Removal steps in this procedure may contain installation details.

1. Position the vehicle on a hoist.
Refer to: Jacking and Lifting - Overview (100-02 Jacking and Lifting, Description and Operation).
2.
 1. Remove and discard the idler arm cotter pin.
 2. Remove the idler arm nut retainer.

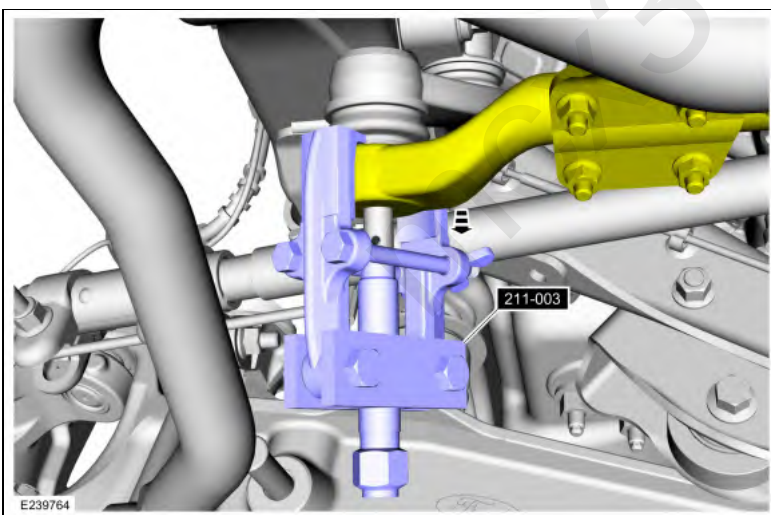


3. Remove the idler arm nut.

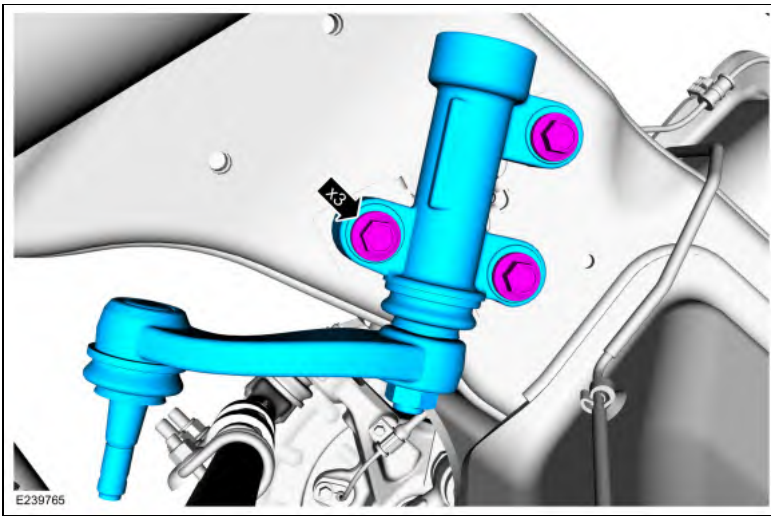




4. Separate the sector shaft arm drag link from the idler arm
Use Special Service Tool: 211-003 (T64P-3590-F) Remover, Steering Arm



5. Remove the idler arm bolts and remove the idler arm
Torque: 76 lb.ft (103 Nm)



Installation

- 1. To install, reverse the removal procedure.